



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4970-1
Job Sheet 167009



Part No: D4970-1

Job Qty: 2 ea

Part Name: Windshield Deflector - Lower



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/23/17

Job Tracking No:

Due Date: 10/25/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea		10/24/17	0.00	0.00	Start Up Machining	
100	Bandsaw	2 pcs		10/24/17	0.00	0.01	Bandsaw1	
110	CNC Vertical Machining	2 pcs		10/25/17	0.00	3.87	HAAS 1	
120	QC	2 pcs		10/25/17	0.00	0.00	QC2	
130	QC	2 pcs		10/25/17	0.00	0.00	QC8	
140	Outsource	2 pcs		10/25/17	0.00	0.00	Outsource4	
150	Packaging	2 pcs		10/25/17	0.00	0.00	Packaging2	
155	QC	2 pcs		10/25/17	0.00	0.00	QC5	
180	Packaging	2 pcs		10/25/17	0.00	0.00	Packaging3	
190	QC21-SA	2 Ea		10/25/17	0.00	0.00	QC21	

Part Op 100 - CUT BLANK AT 27.625"

Descriptions: 110 - 1-Machine per folio FB302 DWG REV: _____ FOLIO REV: _____ 2- deburr and break all sharp edges

140 - Issue P/O to ATG : 38218 1- Black Anodize as per Dwg D4970 Certification of Conformity is required

3.2 mils thickness prime NOV 08 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M7075T6B2.250X02.750	5	12	0	0

Part Specifications

Specifications could not be found.

Plex 10/23/17 10:31 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S012210



Windshield Deflector – Lower

PART NO:
Revision:
Operation:
Change No:

D4970–1
Outsource

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632–5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/21/17
Job No: 167009

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	14.08.27	New Issue	KJ	
B	14.10.08	Tolerances updated	KJ	



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038218

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038218

PO Date: 11/1/17

Due Date: 11/24/17

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: NOTE: ADMIN FEE WILL BE INCLUDED IN
PARTS

Phone: 615-652-3200

Items												
Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	167009	D4970-1	-	Windshield Deflector - Lower Issue P/O to ATG : AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N		Firmed	11/17/17	2 pcs	0 pcs	2 pcs	\$27.60/pcs	\$55.20
2	166866	649.4817	-	Shim ISSUE P/O: FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-PRF- 23377 TYPE I CLASS N		Firmed	11/17/17	20 pcs	0 pcs	20 pcs	\$8.10/pcs	\$162.00
3	167498	647.0210	-	Rail Issue P/O to ATG : AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW		Firmed	11/17/17	15 pcs	0 pcs	15 pcs	\$12.35/pcs	\$185.25



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914134

Date: 17-Nov-17

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
2 ea	Part: D4970-1 Windshield Deflector - Lower Job: 21868	Rev: C PO: PO038218 Line: 1	<i>SPR-11-21</i>
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>17/11/2017</u> Certified Signature: <u><i>[Signature]</i></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada			